

AR 15 Fire Control Group

Thank you for purchasing this Timney Trigger®, we have carefully designed, machined, and calibrated this trigger to give you the optimum shooting experience. Please read these instructions fully before you install this trigger.

Unload rifle. Make certain chamber and magazine are empty before beginning installation. To make it easier to work with, we recommend that you remove the upper receiver from the lower.

Remove the hand grip by inserting a long hex wrench into the screw inside the hand grip and backing it out. Be careful as you remove it, there is a spring and plunger encased in the grip; you will need it when you reassemble the rifle. Slide the safety selector out now.

Remove stock trigger group by removing the 2 trigger mounting pins.

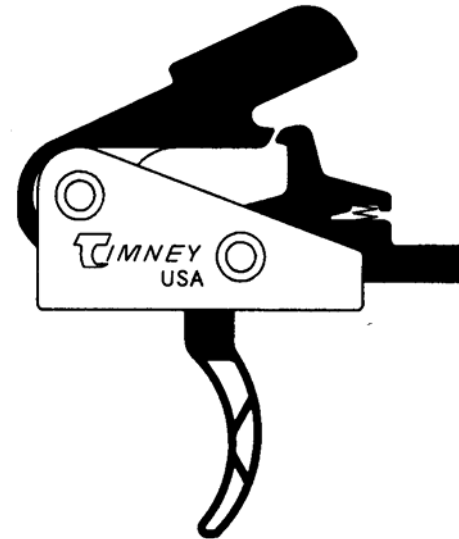
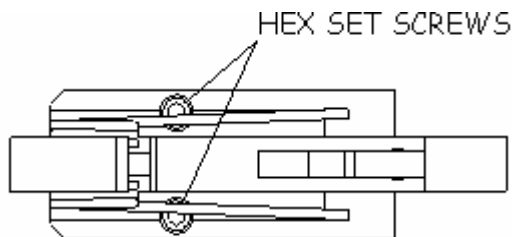
Insert the Timney Trigger® by placing it in the receiver cavity, insert the safety selector in the receiver and line up receiver pin holes with the Timney Trigger pin bushings. Insert the original trigger pins through the receiver into the pin bushings and slide them in until they are flush with the sides of the receiver. Pull the trigger while holding the hammer (to keep it from smacking the receiver). Using the enclosed hex wrench, tighten the hex set screws **in the gold colored trigger housing** snugging each one at a time, then go back and snug them once more (see drawing below)

Turn the receiver up side down and re-install the safety plunger, spring, and hand grip.

Re-assemble rifle and check for proper function of the safety.

If you find the trigger seems to be doubling (firing more than one round each time you pull the trigger) heat the small screw in the disconnecter with a soldering iron and turn it counterclockwise until it barely touches the hook on the hammer as it recocks. If it seems as though the trigger is not resetting heat the screw in the trigger and turn it clockwise until the issue is resolved.

As a service to our customer, Timney Mfg., Inc. will install your Timney trigger for \$25.00 plus shipping and handling fees.



TIMNEY ADJUSTABLE TRIGGER GUARANTEE

Material and workmanship: This TIMNEY trigger has been carefully inspected, tested and adjusted to give a lifetime of dependable service. Every possible care has been exercised in its design and construction. If any defect in workmanship or material should develop under conditions of normal use and service, necessary repairs, including parts and labor will be made at no charge to the purchaser, providing that our inspection reveals the trigger was not damaged through accident, alteration, misuse, abuse or other causes beyond our control. We neither assume nor imply any oral or statutory warranties, and we neither assume nor authorize any person to assume us for any obligation or liability in connection with this trigger. Repairs or disassembly of this trigger in any manner without specific factory authorization voids this guarantee.

TIMNEY MFG. 3940 W. CLARENDON AVE., PHOENIX, AZ 85019

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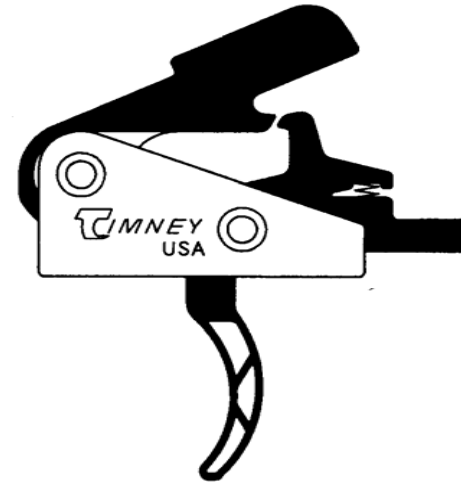
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